



In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:

IMR KHA - Portland LLC

*5687-A SE International Way
Portland, OR 97222*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Materials Testing

This certificate expiration is updated based on periodic audits.
The current expiration date and scope of accreditation are listed at:
www.eAuditNet.com - Online QML (Qualified Manufacturer Listing)

Certified since: 08 December 1994

William G. Wagner, Vice President and General Manager

Performance Review Institute (PRI) 161 Thorn Hill Road Warrendale, PA 15086-7527

AC7101/1 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories - General Requirements for All Laboratories

AC7101/2 Rev B - Nadcap Audit Criteria for Materials Test Laboratories - Chemical Testing

- (F2)Atomic Emission Spectroscopy - Inductively Coupled Plasma (ICP)
- (F3)Atomic Emission Spectroscopy - Spark/Arc (OES)
- (G1)Elemental Analysis - Carbon
- (G2)Elemental Analysis - Hydrogen
- (G3)Elemental Analysis - Nitrogen
- (G4)Elemental Analysis - Oxygen
- (G5)Elemental Analysis - Sulfur
- Al Base
- Fe Base, High Alloy
- Fe Base, Low Alloy
- Ti Base

AC7101/3 Rev B - Nadcap Audit Criteria for Materials Test Laboratories - Mechanical Testing

- (A)Room Temperature Tensile
- (B)Elevated Temperature Tensile
- (C)Stress Rupture
- (N)Impact
- (XA)Creep
- (XN)Bend Testing

AC7101/4 Rev C - Nadcap Audit Criteria for Materials Testing Laboratories - Metallography and Microhardness

- (L)Metallography (General)
- (L1)Microhardness
- (L2)Near Surface Examinations - Alloy Depletion
- (L5)Near Surface Examinations - Microhardness
- (L6)Near Surface Examinations - Diffusion Coatings
- (L7)Near Surface Examinations - IGA/IGO
- (L8)Near Surface Examinations - Alpha Case: Wrought
- (L9)Near Surface Examinations - Alpha Case: Castings

AC7101/5 Rev B - Nadcap Audit Criteria for Materials Testing Laboratories - Hardness

- (M1)Brinell Hardness
- (M2)Rockwell Hardness



Administered by PRI

AC7101/6 Rev B - Nadcap Audit Criteria for Materials Testing Laboratories - Corrosion

(Q)Corrosion (General)

AC7101/7 Rev B - Nadcap Audit Criteria for Materials Testing Laboratories - Mechanical Testing Specimen Preparation

(Z)Standard Specimen Machining

(Z3)Cast Specimens

(Z4)Special Preparation

AC7101/9 Rev A - Nadcap Audit Criteria for Materials Test Laboratories - Heat Treating

(XG) Heat Treating

Lab Type - Lab Type

Independent

Americas
+ 1 724 772 1616

Asia
www.pri-network.com

Europe
+44 870 350 5011

Supplier Details

Search Results

All Certs

Supplier name: IMR KHA - Portland LLC Active Suppliers: True

IMR KHA - Portland LLC, 5687-A SE International Way, Portland, Oregon 97222, United States

Phone: 503-653-2904, Fax: 503-653-9591

Show all scopes

MTL (Materials Testing)

Issue Date

Expiry Date

17-Jun-11

31-Jan-13

Hide scopes

Supplier has merit for above audit

AC7101/3 Rev B - Nadcap Audit Criteria for Materials Test Laboratories - Mechanical Testing (to be used before 28 August, 2011)

- ↳(A)Room Temperature Tensile
- ↳(N)Impact
- ↳(C)Stress Rupture
- ↳(XN)Bend Testing
- ↳(XA)Creep
- ↳(B)Elevated Temperature Tensile

AC7101/5 Rev B - Nadcap Audit Criteria for Materials Testing Laboratories - Hardness (to be used before 28 August, 2011)

- ↳(M2)Rockwell Hardness
- ↳(M1)Brinell Hardness

AC7101/4 Rev C - Nadcap Audit Criteria for Materials Testing Laboratories - Metallography and Microhardness (to be used before 28 August, 2011)

- ↳(L6)Near Surface Examinations - Diffusion Coatings
- ↳(L1)Microhardness
- ↳(L9)Near Surface Examinations - Alpha Case: Castings
- ↳(L2)Near Surface Examinations - Alloy Depletion
- ↳(L8)Near Surface Examinations - Alpha Case: Wrought
- ↳(L)Metallography (General)
- ↳(L5)Near Surface Examinations - Microhardness
- ↳(L7)Near Surface Examinations - IGA/IGO

AC7101/1 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories - General Requirements for All Laboratories (to be used before 28 August, 2011)

AC7101/7 Rev B - Nadcap Audit Criteria for Materials Testing Laboratories - Mechanical Testing Specimen Preparation (to be used before 28 August, 2011)

- ↳(Z4)Special Preparation
- ↳(Z3)Cast Specimens
- ↳(Z)Standard Specimen Machining

AC7101/2 Rev B - Nadcap Audit Criteria for Materials Test Laboratories - Chemical Testing (to be used before 28 August, 2011)

- ↳(G4)Elemental Analysis - Oxygen
- ↳(G1)Elemental Analysis - Carbon
- ↳Ti Base
- ↳Al Base
- ↳(G2)Elemental Analysis - Hydrogen
- ↳(F2)Atomic Emission Spectroscopy - Inductively Coupled Plasma (ICP)
- ↳Fe Base, Low Alloy
- ↳Fe Base, High Alloy
- ↳(F3)Atomic Emission Spectroscopy - Spark/Arc (OES)
- ↳(G3)Elemental Analysis - Nitrogen
- ↳(G5)Elemental Analysis - Sulfur

AC7101/6 Rev B - Nadcap Audit Criteria for Materials Testing Laboratories - Corrosion (to be used before 28 August, 2011)

↳(Q)Corrosion (General)

AC7101/9 Rev A - Nadcap Audit Criteria for Materials Test Laboratories - Heat Treating (to be used before 28 August, 2011)

↳(XG) Heat Treating

Lab Type - Lab Type

↳Independent

24-Jun-09

31-Jul-11

Show scopes

Supplier has merit for above audit

Note: The specifications and processes shown were identified by the processor as controlled to the Nadcap Audit Criteria and available for auditing, however, the Nadcap audit uses a sampling process and cannot confirm that the requirements of any given specification are fully met by the supplier